

Work Order ID 130264

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130264

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Item ID: D066-1003-013 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: R66 Baggage Compartment Protector Installation
 Start Date: 3/02/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 3/06/15 Req'd Qty: 1.00 *1* Customer:

Reference: *W*
 Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D066-1003	B								
100	DOCUMENT CONTROL	0.00	DAS 46 9-89						
100	Memo	0.00							
DC	Photocopy bluefile & type labels per PPP D066-1003-013 CHG002								
Doc.Control -USB or Paperwork									
110	Pick Kit	0.00							
110	Memo	0.00							
Packaging									
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120	Memo	0.00							
QC									
Quality Control									

DAS
46
9-89

MCS 15-03-02
MAR 23 2015

MAR 24 2015

DAS
46
9-89

(1x) DAS
46
9-89

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 Start Date: 3/02/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 3/06/15 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D066-1003-013								
	Location: <u>EG 43</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

D45
03
9-89

15-03-24

15/3/26

ME
15-3-24

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Parent Item: D066-1003-013

D066-1003-013

Parent Item Name: R66 Baggage Compartment Protector Installation

Start Date: 3/02/15

Required Date: 3/06/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.02.05 NEW ISSUE DD VERF:JLM IPP Rev B
Parts list updated 14/07/02 DL IPP REV:C 15.02.1 AS
PER IIN REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R9 *AN525-10R9* Screw		Purchased DAS 46 9-89	No				Each	32.0000	**	10		DAS 6 9-89	DAS 27 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST329				32		10			
				m127703				32					
AN970-3 *AN970-3* Washers	DAS 46 9-89	Purchased	No				Each	284.0000	**	3			
				<u>Location</u>				<u>Loc Qty</u>					
				ST325A				200				DAS 27 9-89	DAS 6 9-89
				m129630				200					
				ST329				84		3			
				m128057				84					
CS62-1032-8CR *CS62-1032-8CR* CLICK BOND STUD		Purchased DAS 46 9-89	No				Each	71.0000	**	8			
				<u>Location</u>				<u>Loc Qty</u>				DAS 6 9-89	DAS 27 9-89
				CA				18		8			
				m130645				18					
				ST548				30					
				m131067				30					
				st552				23					
				m130651				23					

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Parent Item: D066-1003-013

D066-1003-013

Parent Item Name: R66 Baggage Compartment Protector Installation

Start Date: 3/02/15

Required Date: 3/06/15

Start Qty: 1.00

Required Qty: 1.00

D3580-5	DAS	Manufactured	No	Each	3.0000	3	DAS	DAS
D3580-5	46						6	27
Bracket	9-89						9-89	5-03
		<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
		ST050		3				
		124314		3		<u>3</u>		
D5119-1	DAS	Manufactured	No	Each	3.0000	1	DAS	DAS
D5119-1	46						6	27
Placard	9-89						9-89	5-03
		<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
		ST149		3				
		121897		3				
D5120-1	DAS	Manufactured	No	Each	3.0000	1	DAS	DAS
D5120-1	46						6	27
Placard	9-89						9-89	5-03
		<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
		ST149		3				
		121905		3				
MS20426AD3-4		Purchased	No	Each	1,156.000	20	DAS	DAS
MS20426AD3-4	46						6	27
RIVET	9-89						9-89	5-03
		<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
		CA		12				
		125578		12				
		MF4		19				
		125578		19				
		ST313		1125				
		m127432		1125		<u>20</u>		

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Parent Item: D066-1003-013

D066-1003-013

Parent Item Name: R66 Baggage Compartment Protector Installation

Start Date: 3/02/15

Required Date: 3/06/15

Start Qty: 1.00

Required Qty: 1.00

MS21059L3

Purchased

No

Each

260.0000

10

MS21059L3

Nut Plate

DAS
46
9-89

DAS
6
9-89
27
9-89

Location

Loc Qty

Loc Code

CA

16

M129682

16

GA

34

113749

10

M130823

24

ST303

210

M131616

210

10

D4942-1

Manufactured

No

Each

1.0000

1

D4942-1

Floor Protector

DAS
46
9-89

DAS
6
9-89
27
9-89

Location

Loc Qty

Loc Code

ST500

1

127832

1

Each

1.0000

1

D4942-3

Manufactured

No

D4942-3

Protector, Fwd

DAS
46
9-89

DAS
6
9-89
27
9-89

Location

Loc Qty

Loc Code

pk16

1

129008

1

Each

1.0000

1

D4942-7

Manufactured

No

D4942-7

Protector, LH

DAS
46
9-89

DAS
6
9-89
27
9-89

Location

Loc Qty

Loc Code

ST500

1

129009

1

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Parent Item: D066-1003-013

D066-1003-013

Parent Item Name: R66 Baggage Compartment Protector Installation

Start Date: 3/02/15

Required Date: 3/06/15

Start Qty: 1.00

Required Qty: 1.00

D4942-9 DAS Manufactured No

Each 1.0000 1

D4942-9

DAS
46
9-89

Door Protector

DAS DAS
6 27
9-89 9-89

Location

Loc Qty

Loc Code

ST500

1

129010

1

Each

639.0000

8

MS21042-3

MS21042L3

Purchased

No

MS21042-3

DAS
46
9-89

Nut / use MS21042L3

M126333

Location

Loc Qty

Loc Code

CA

501

M129682

501

ST305

138

M128770

38

M129541

100

Each

27.0000

5

CB200

DAS
46
9-89

Purchased

No

CB200

Acrylic Adhesive, 3.5G

DAS DAS
27 6
9-89 9-89

Location

Loc Qty

Loc Code

CA2

27

129452

11

130685

16

Each

9.0000

2

D4967-1

DAS
46
9-89

Manufactured

No

D4967-1

Bracket

MAR 21 2015
DAS
27
9-89

Location

Loc Qty

Loc Code

prelim

2

112893

1

117642

1

ST140

7

125338

7

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4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the D066-1003-XXX kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D066-1003-011L02 Cabin Floor Protector (Black Lexan Sheet)	6.7 lb 3.0 kg	0.10 in 0.00 m	0.67 in-lb 0.00 m-kg	43.72 in 1.11m	293 in-lb 3.33 m-kg
D066-1003-011L08 Cabin Floor Protector (Clear Lexan Sheet)	6.7 lb 3.0 kg	0.10 in 0.00 m	0.67 in-lb 0.00 m-kg	43.72 in 1.11m	293 in-lb 3.33 m-kg
D066-1003-013 Baggage Compartment Protectors	16.5 lb 7.5 kg	3.29 in 0.08 m	54 in-lb 0.60 m-kg	104.35 in 2.65 m	1721 in-lb 19.88 m-kg

5.0 PARTS LIST

Qty -011 L02	Qty -011 L08	Qty -013	Part Number	Description
X			D066-1003-011L02	CABIN FLOOR PROTECTORS (BLACK)
	X		D066-1003-011L08	CABIN FLOOR PROTECTORS (CLEAR)
		X	D066-1003-013	BAGGAGE COMPARTMENT PROTECTORS
1			D4941-1L02	FLOOR PROTECTOR, FWD LH
	1		D4941-1L08	FLOOR PROTECTOR, FWD LH
1			D4941-2 L02	FLOOR PROTECTOR, FWD RH
	1		D4941-2 L08	FLOOR PROTECTOR, FWD RH
1			D4941-3 L02	FLOOR PROTECTOR, AFT LH
	1		D4941-3 L08	FLOOR PROTECTOR, AFT LH
1			D4941-4 L02	FLOOR PROTECTOR, AFT RH
	1		D4941-4 L08	FLOOR PROTECTOR, AFT RH
		1	D4942-1	FLOOR PROTECTOR
		1	D4942-3	FORWARD WALL PROTECTOR
		1	D4942-7	LH WALL PROTECTOR
		1	D4942-9	DOOR PROTECTOR
		2	D4967-1	BRACKET
6	6		D3580-3	JOGGLE BRACKET
		3	D3580-5	JOGGLE BRACKET
		1	D5119-1	PLACARD
		1	D5120-1	PLACARD
6	6		AN525-10R8	SCREW
		10	AN525-10R9	SCREW
		8	CS62-1032-8CR	STUD, CLICK BOND
		3	AN970-3	WASHER
		8	MS21042-3	NUT, SELF LOCKING
		5	CB 200	3.5G ACRYLIC ADHESIVE
6	6	10	MS21059L3	NUTPLATE
12	12	20	MS20426AD3-4	RIVET